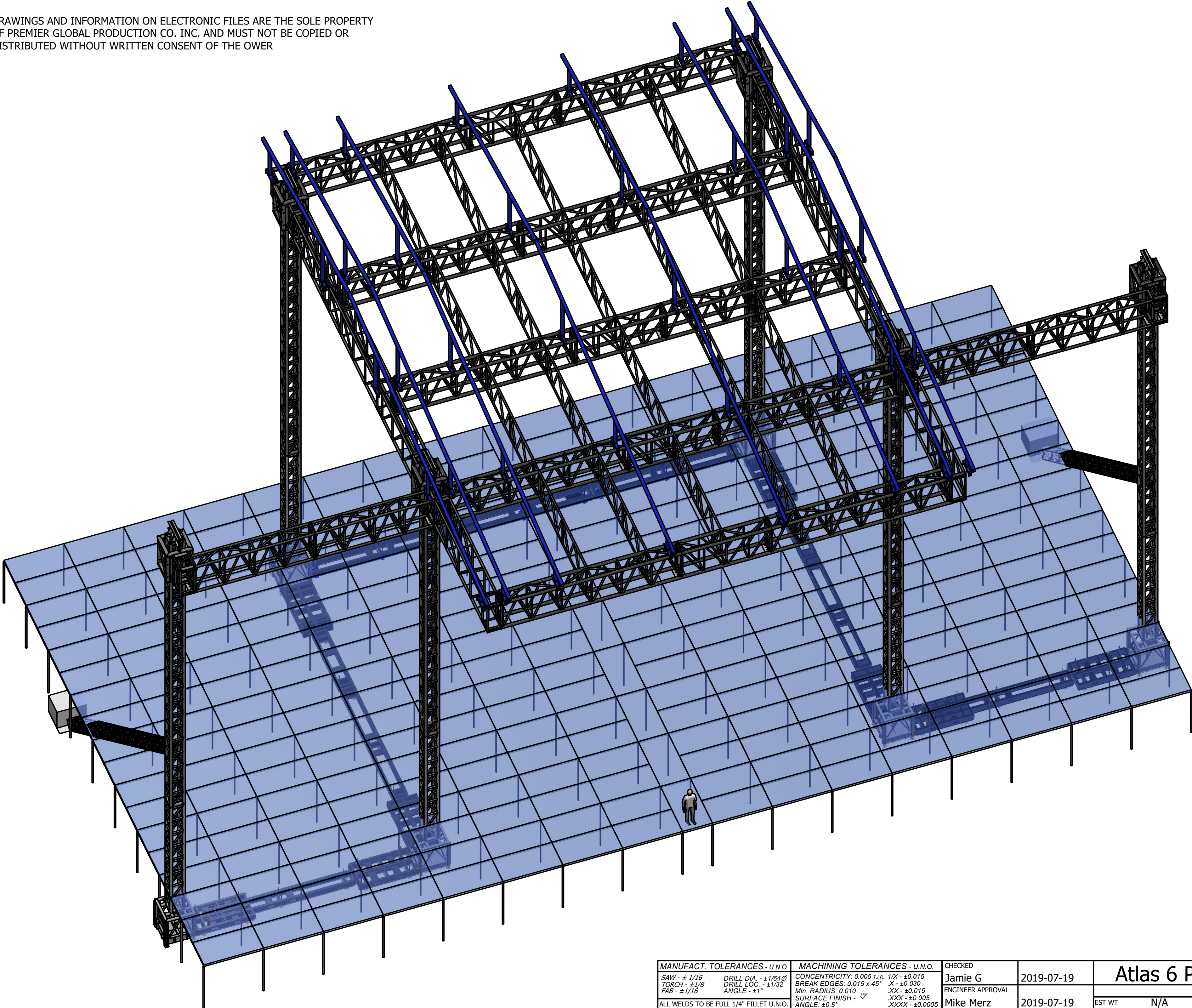
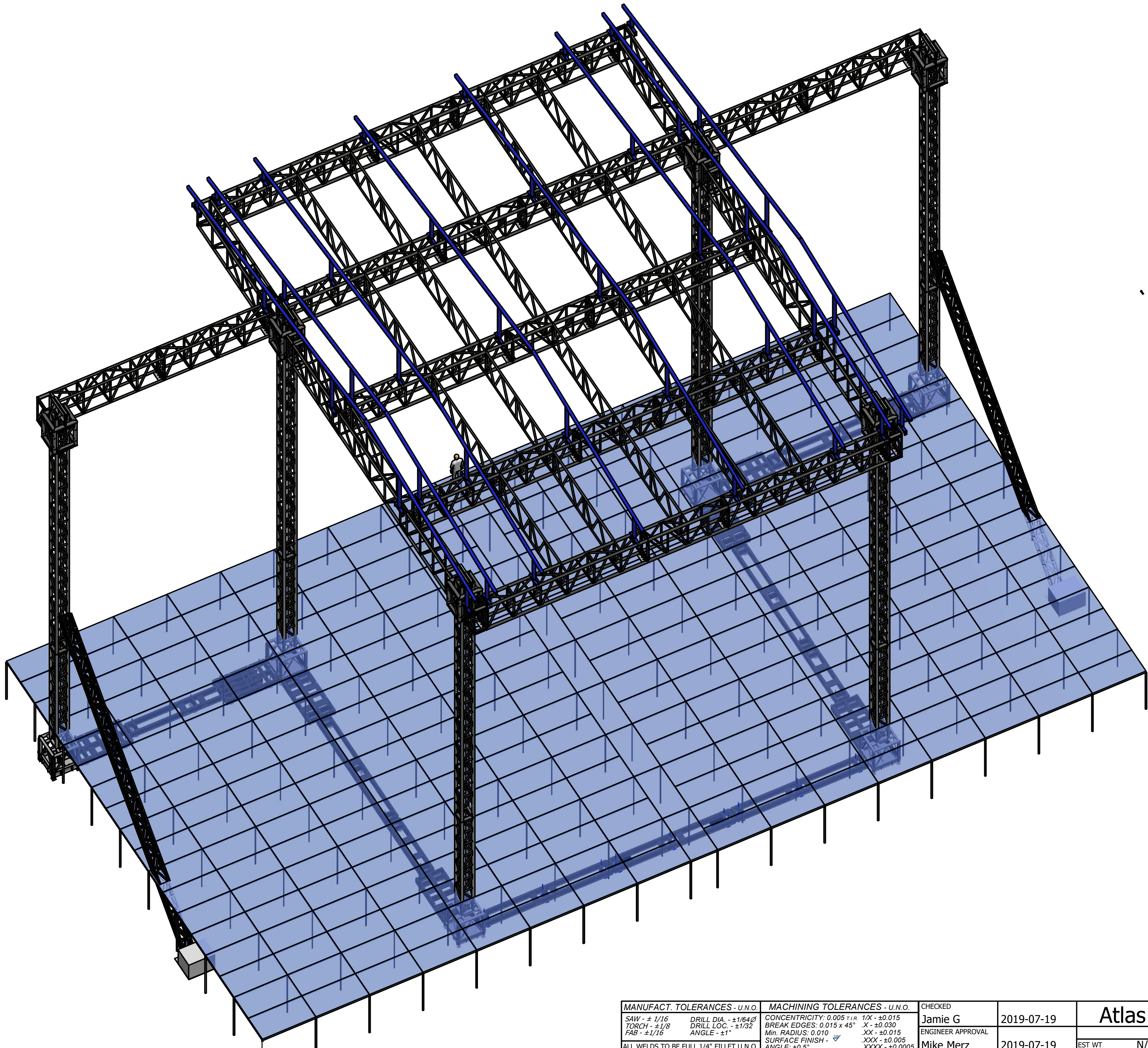


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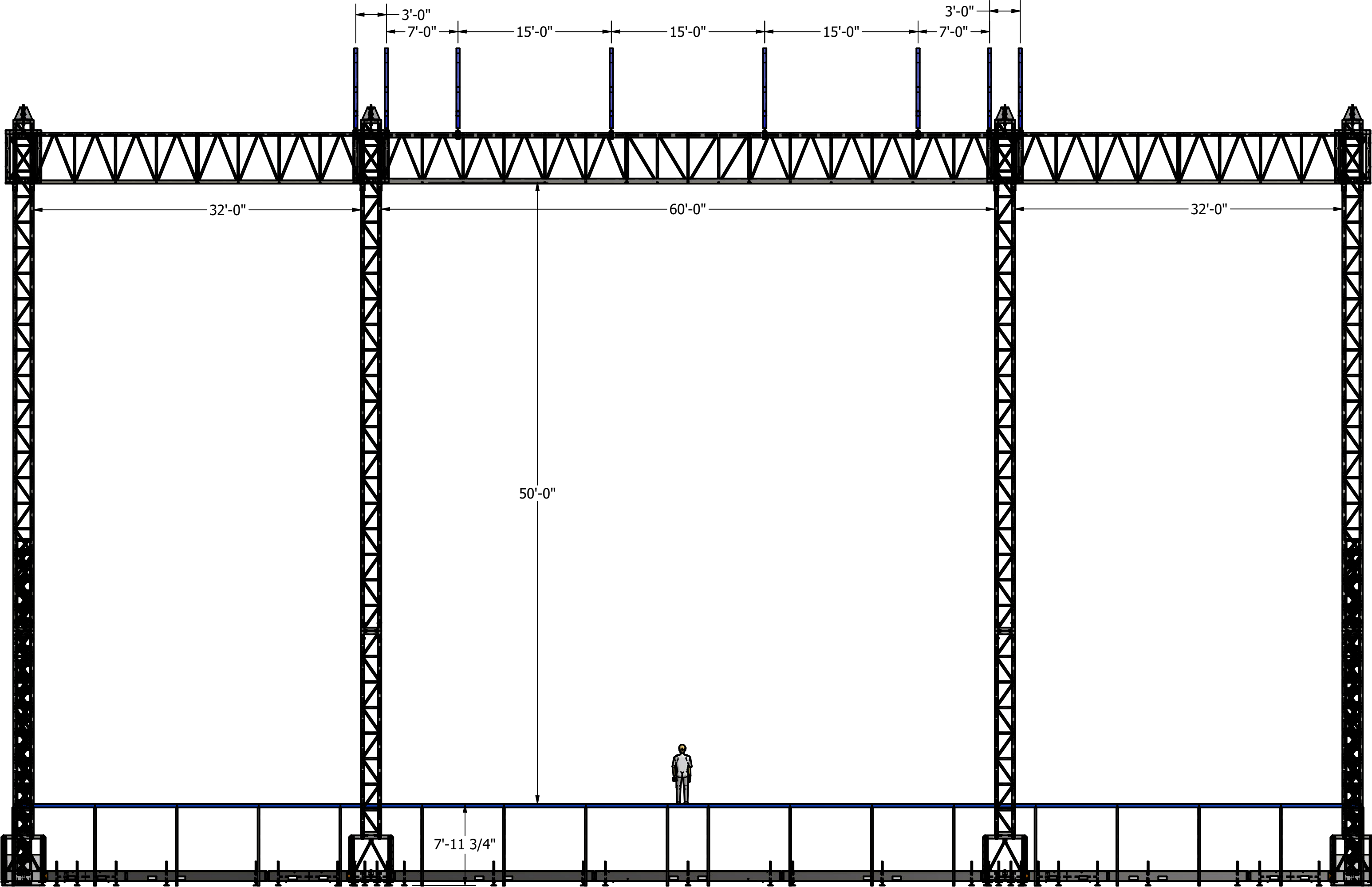


MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED		Atlas 6 Post		REV
SAW - ± 1/16	DRILL DIA. - ±1/64Ø	CONCENTRICITY: 0.005 T.I.R.	1/X - ±0.015	Jamie G	2019-07-19			
TORCH - ±1/8	DRILL LOC. - ±1/32	BREAK EDGES: 0.015 x 45°	.X - ±0.030	ENGINEER APPROVAL				
FAB - ±1/16	ANGLE - ±1°	Min. RADIUS: 0.010	.XX - ±0.015					
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		SURFACE FINISH -	.XXX - ±0.005	Mike Merz	2019-07-19	EST WT	N/A	SHEET 1 OF 9
		ANGLE: ±0.5°	.XXXX - ±0.0005					

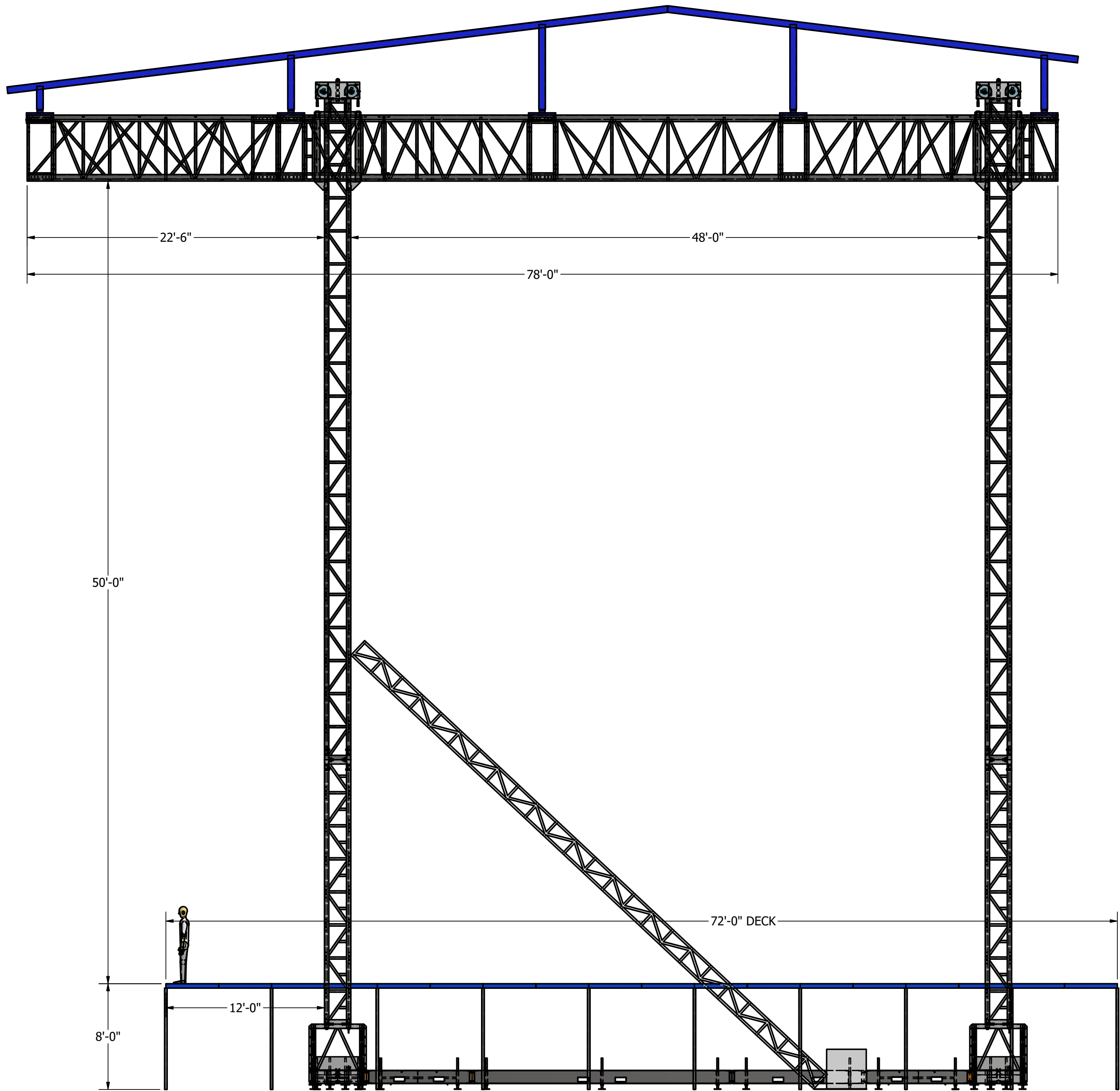
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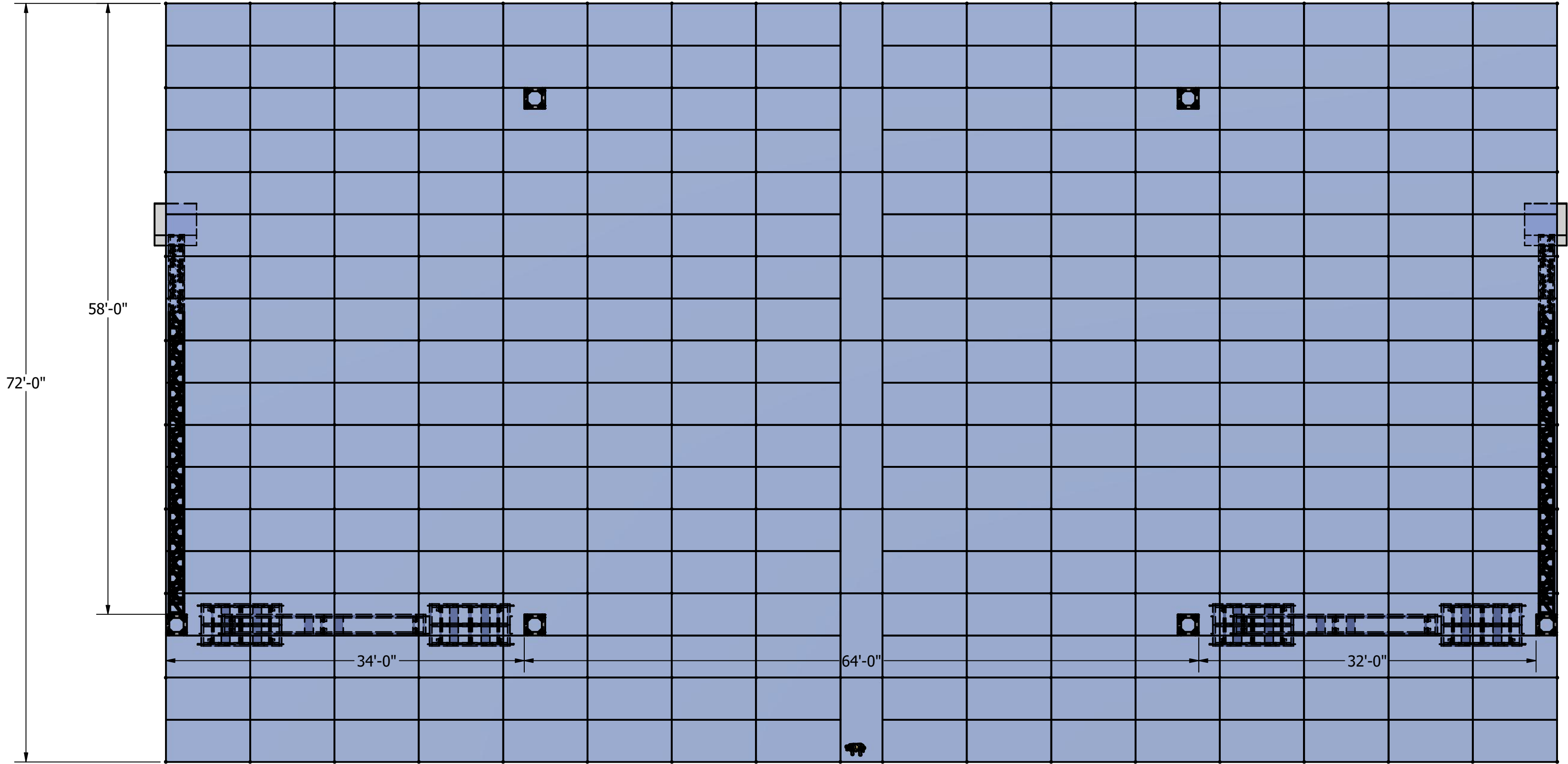
MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED		Atlas 6 Post		REV
SAW - $\pm 1/16$	DRILL DIA. - $\pm 1/64 \phi$	CONCENTRICITY: 0.005 T.I.R.	1/X - ± 0.015	Jamie G	2019-07-19			
TORCH - $\pm 1/8$	DRILL LOC. - $\pm 1/32$	BREAK EDGES: 0.015 x 45°	.X - ± 0.030	ENGINEER APPROVAL				
FAB - $\pm 1/16$	ANGLE - $\pm 1^\circ$	Min. RADIUS: 0.010	.XX - ± 0.015					
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		SURFACE FINISH -	.XXX - ± 0.005	Mike Merz	2019-07-19	EST WT	N/A	SHEET 2 OF 9
		ANGLE: $\pm 0.5^\circ$	.XXXX - ± 0.0005					



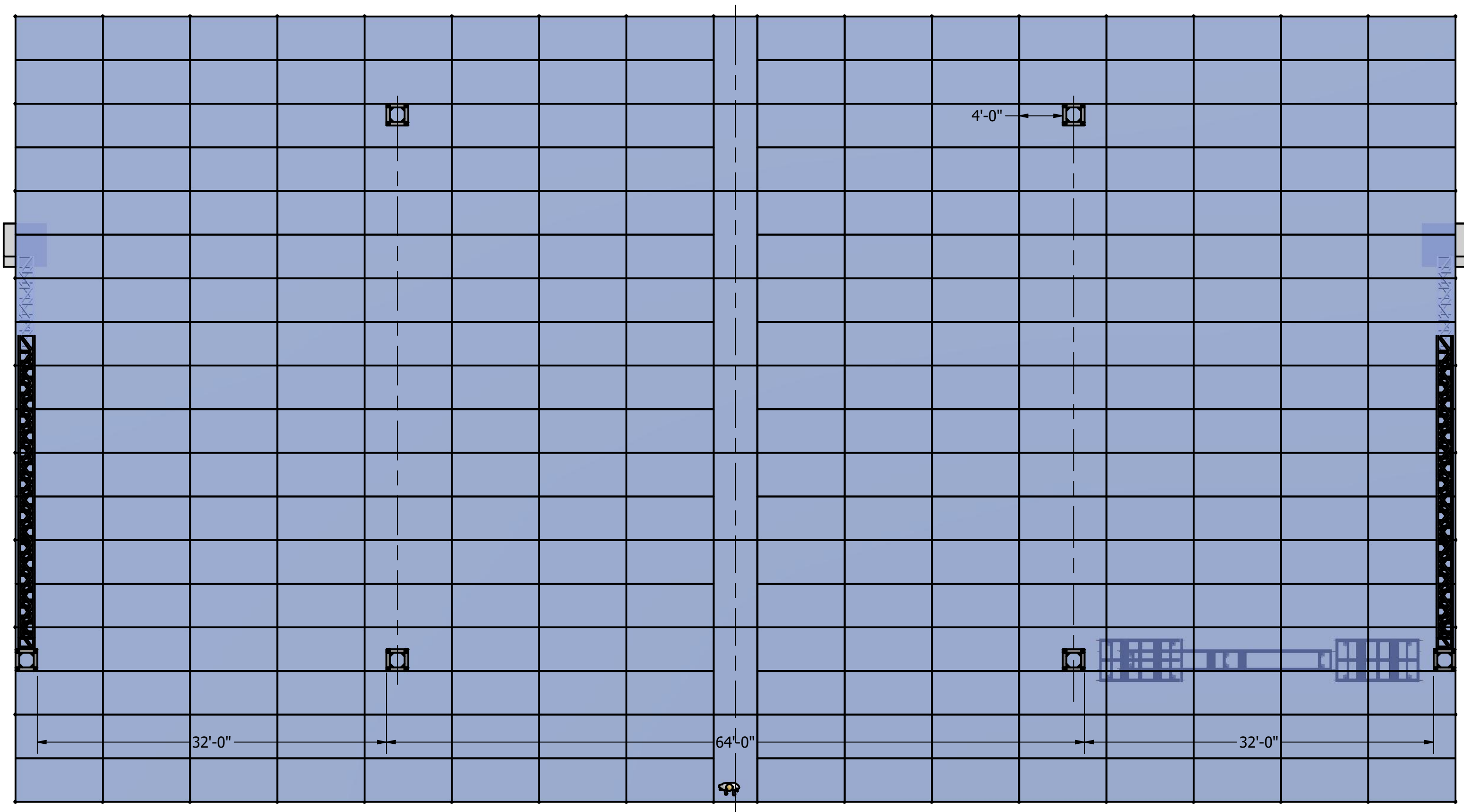
MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED	2019-07-19	Atlas 6 Post		REV
SAW - $\pm 1/16$	DRILL DIA. - $\pm 1/64 \varnothing$	CONCENTRICITY: 0.005 T.I.R.	1/X - ± 0.015	Jamie G				
TORCH - $\pm 1/8$	DRILL LOC. - $\pm 1/32$	BREAK EDGES: 0.015 x 45°	.X - ± 0.030	ENGINEER APPROVAL				
FAB - $\pm 1/16$	ANGLE - $\pm 1^\circ$	Min. RADIUS: 0.010	.XX - ± 0.015	Mike Merz	2019-07-19			
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		SURFACE FINISH -	.XXX - ± 0.005			EST WT	N/A	SHEET 3 OF 9
		ANGLE: $\pm 0.5^\circ$	.XXXX - ± 0.0005					



MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED		Atlas 6 Post		REV
SAW - $\pm 1/16$	DRILL DIA. - $\pm 1/64 \varnothing$	CONCENTRICITY: 0.005 T.I.R.	1/X - ± 0.015	Jamie G	2019-07-19			
TORCH - $\pm 1/8$	DRILL LOC. - $\pm 1/32$	BREAK EDGES: 0.015 x 45°	.X - ± 0.030	ENGINEER APPROVAL				
FAB - $\pm 1/16$	ANGLE - $\pm 1^\circ$	Min. RADIUS: 0.010	.XX - ± 0.015	Mike Merz	2019-07-19	EST WT	N/A	SHEET 4 OF 9
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		Min. SURFACE FINISH -	.XXX - ± 0.005					
		ANGLE: $\pm 0.5^\circ$	.XXXX - ± 0.0005					

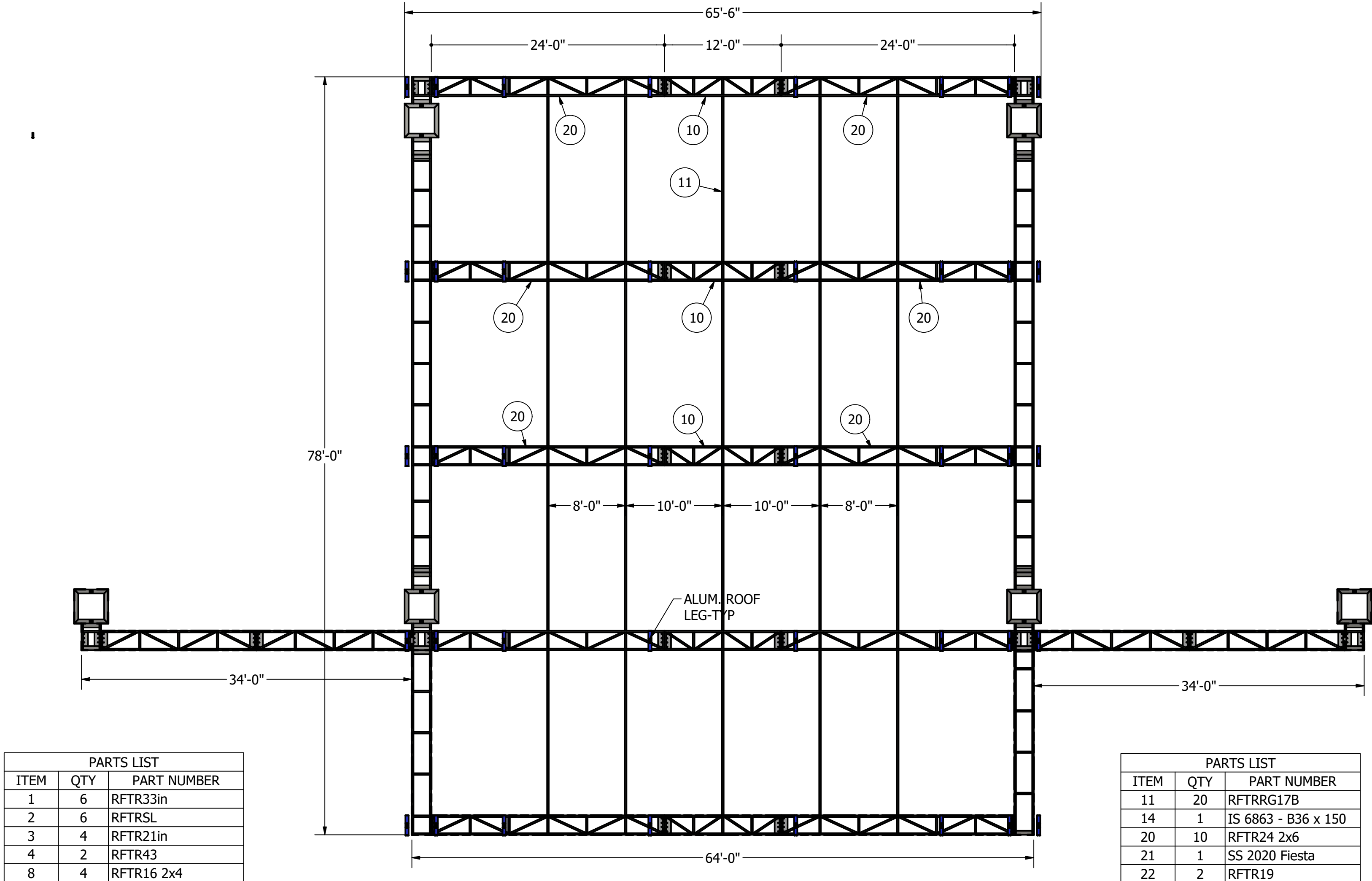
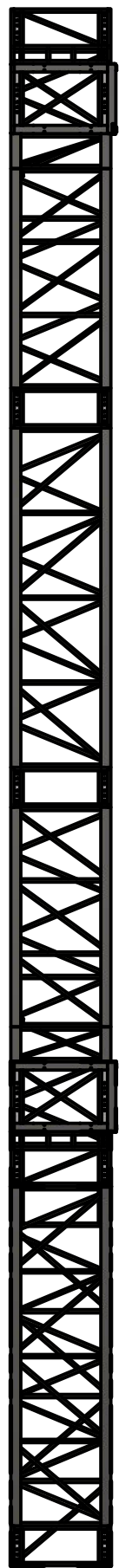


MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED	2019-07-19	Atlas 6 Post		REV
SAW - $\pm 1/16$	DRILL DIA. - $\pm 1/64 \varnothing$	CONCENTRICITY: 0.005 T.I.R.	1/X - ± 0.015	Jamie G				
TORCH - $\pm 1/8$	DRILL LOC. - $\pm 1/32$	BREAK EDGES: 0.015 x 45°	.X - ± 0.030	ENGINEER APPROVAL				
FAB - $\pm 1/16$	ANGLE - $\pm 1^\circ$	Min. RADIUS: 0.010	.XX - ± 0.015	Mike Merz	2019-07-19			
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		SURFACE FINISH -	.XXX - ± 0.005			EST WT	N/A	SHEET 5 OF 9
		ANGLE: $\pm 0.5^\circ$	.XXXX - ± 0.0005					

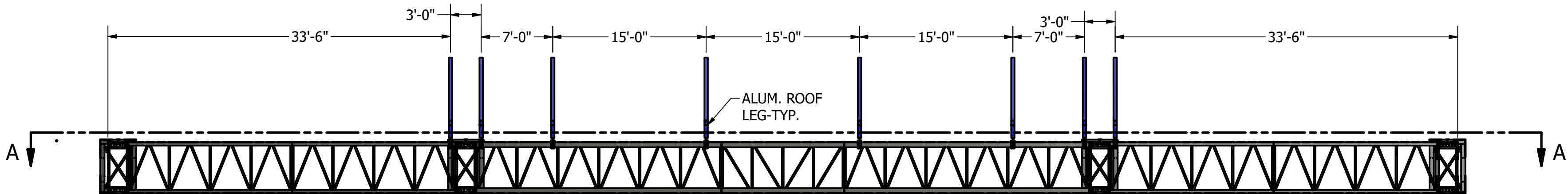


DECK PLAN

MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED	2019-07-19	Atlas 6 Post		REV
SAW - ± 1/16	DRILL DIA. - ± 1/64 Ø	CONCENTRICITY: 0.005 T.I.R.	1/X - ± 0.015	Jamie G				
TORCH - ± 1/8	DRILL LOC. - ± 1/32	BREAK EDGES: 0.015 x 45°	.X - ± 0.030	ENGINEER APPROVAL				
FAB - ± 1/16	ANGLE - ± 1°	Min. RADIUS: 0.010	.XX - ± 0.015	Mike Merz	2019-07-19	EST WT	N/A	SHEET 6 OF 9
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		ANGLE: ± 0.5°	.XXX - ± 0.005					
			.XXXX - ± 0.0005					

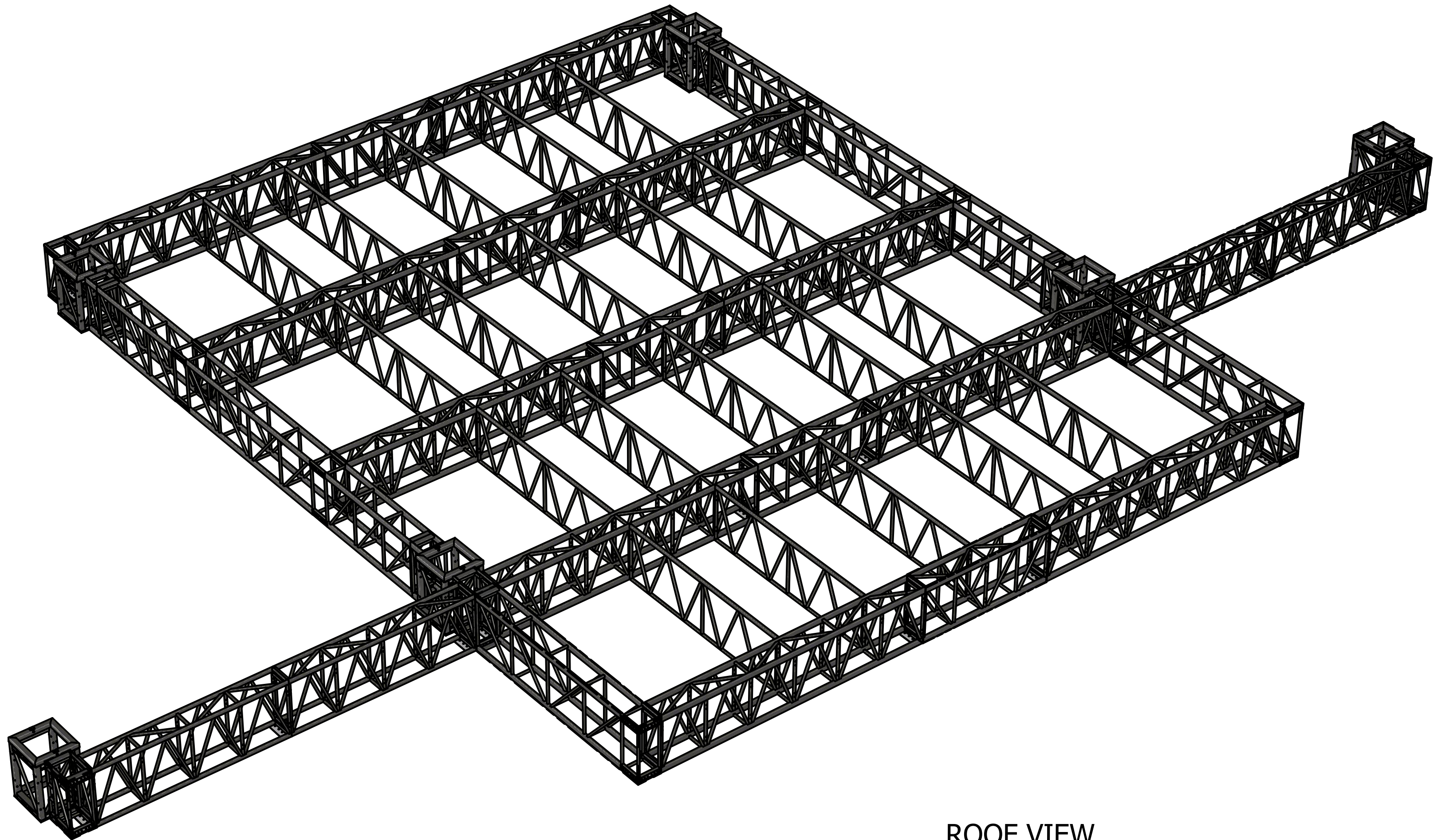


SECTION A-A



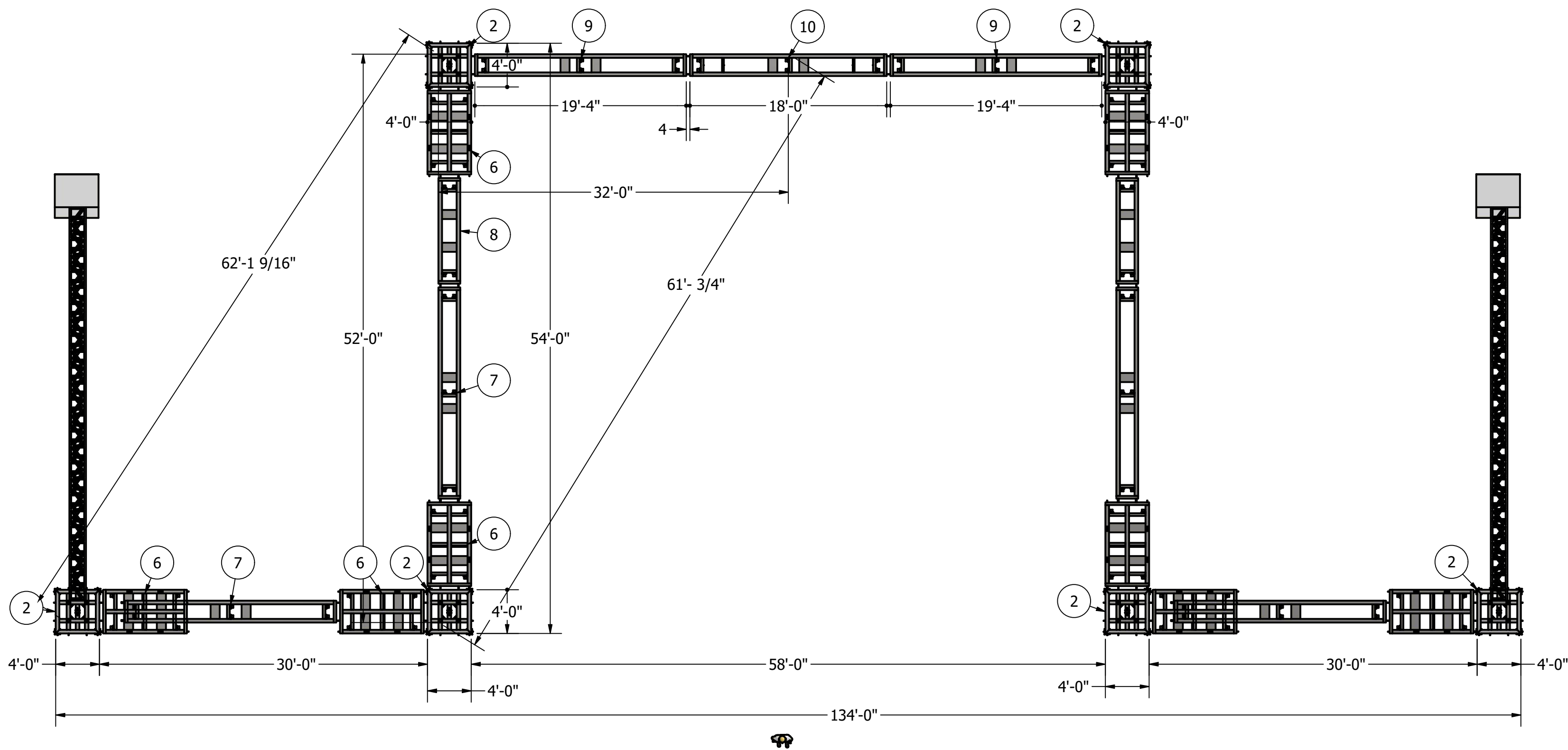
ROOF PLAN

MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED	2019-07-19	Atlas 6 Post	REV
SAW - ± 1/16	DRILL DIA. - ± 1/64	CONCENTRICITY: 0.005 T.I.R.	1/X - ± 0.015	Jamie G	2019-07-19		
TORCH - ± 1/8	DRILL LOC. - ± 1/32	BREAK EDGES: 0.015 x 45°	.X - ± 0.030	ENGINEER APPROVAL			
FAB - ± 1/16	ANGLE - ± 1°	Min. RADIUS: 0.010	.XX - ± 0.015	Mike Merz	2019-07-19		
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		SURFACE FINISH -	.XXX - ± 0.005			EST WT	N/A
		ANGLE: ± 0.5°	.XXXX - ± 0.0005				SHEET 7 OF 9



ROOF VIEW

MANUFACT. TOLERANCES - U.N.O.		MACHINING TOLERANCES - U.N.O.		CHECKED		Atlas 6 Post		REV
SAW - ± 1/16 TORCH - ± 1/8 FAB - ± 1/16	DRILL DIA. - ±1/64Ø	CONCENTRICITY: 0.005 T.I.R.	1/X - ±0.015	Jamie G	2019-07-19			
	DRILL LOC. - ±1/32	BREAK EDGES: 0.015 x 45°	.X - ±0.030					
	ANGLE - ±1°	Min. RADIUS: 0.010	.XX - ±0.015					
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.		SURFACE FINISH - 	.XXX - ±0.005	ENGINEER APPROVAL				
		ANGLE: ±0.5°	.XXXX - ±0.0005					



PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	Atlas 6 Post Roof
2	6	Atlas 6 Post Tower Assembly
3	1	Atlas 6 Post Deck
4	1	Atlas 6 Post US Keeder
5	2	Atlas 6 Post Side Keeder
6	8	TWBL Assembly
7	4	SP20 Assembly
8	2	TWSP10
9	2	TWSP20
10	1	TWSP18
12	1	Atlas 6 Post POSER SR
13	1	Atlas 6 Post POSER SR_MIR1
14	1	Atlas 6 Post POSER SR_MIR2
15	1	Atlas 6 Post Loading Dock
16	16	Deck 4x8
17	18	Deck Leg 50in
18	2	Kicker
19	1	IMIKE

MANUFACT. TOLERANCES - U.N.O.			MACHINING TOLERANCES - U.N.O.			CHECKED		2019-07-19		Atlas 6 Post		REV
SAW - ± 1/16			DRILL DIA. - ± 1/64			JAMIE G						
TORCH - ± 1/8			DRILL LOC. - ± 1/32									
FAB - ± 1/16			ANGLE - ± 1°			ENGINEER APPROVAL						
ALL WELDS TO BE FULL 1/4" FILLET U.N.O.			CONCENTRICITY: 0.005 T.I.R.			MIKE MERZ		2019-07-19		EST WT		
			BREAK EDGES: 0.015 x 45°							N/A		
			Min. RADIUS: 0.010									
			SURFACE FINISH -									
			ANGLE: ± 0.5°									